

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2  
REF. CANADIAN STC: SH98-4  
REF. FAA STC: SA00475SE  
REF. EASA STC: EASA.IM.R.S.01320

**PURPOSE:**

THE D206-642-147/-247/-347/-447 REPLACEMENT WEARSHOE KITS ARE MISSING WEARPADS AND FASTENERS THAT ARE INCLUDED WITH THEIR RESPECTIVE SKIDTUBE INSTALLATION.

**CHANGE:**

ADDITIONAL WEARPADS AND FASTENERS ARE ADDED TO THE D206-642-147/-247/-347/-447 WEARSHOE KITS AS INDICATED BELOW. THE ADDITIONAL HARDWARE SHOULD BE INSTALLED PER INSTALLATION INSTRUCTIONS D206-642 REV. M.

**ADD:**

ITEM	QTY -147	QTY -247	QTY -347	QTY -447	PART NUMBER	DESCRIPTION
	X				D206-642-147	WEARSHOE KIT (206 A/B LOW GEAR)
		X			D206-642-247	WEARSHOE KIT (206 A/B HIGH GEAR)
			X		D206-642-347	WEARSHOE KIT (206 L/L-1/L-3/L-4 LOW / 407 HIGH GEAR)
				X	D206-642-447	WEARSHOE KIT (206 L/L-1/L-3/L-4 HIGH GEAR)
20A	4	4	6	6	D3537-1	WEARPAD
21A	1	1	1	1	D3537-3	WEARPAD
26A	42	44	54	60	MS27039C1-08	SCREW
26B	42	44	54	60	AN960C10L	WASHER

NOTE THAT THE WEIGHTS FOR THE D206-642-147/-247/-347/-447 KITS GIVEN IN SECTIONS 5.1.1 TO 5.1.6 OF D206-642 AND SECTIONS 32.10.1.1 TO 32.10.1.6 OF ICA-D206-642 REPRESENT THE WEIGHT OF THE LONG WEARSHOES ONLY, AS THE D3537-1/-3 WEARPADS CANNOT BE REMOVED FROM THE SKIDTUBES.

A	NEW ISSUE		CP	09.06.17
REV.	DESCRIPTION		BY	DATE
DESIGN	CP	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA		
DRAWN	CP			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.	NA	DSI 9466	SHEET 1 OF 1	
APPROVED	AM	TITLE	SCALE	
DE APPR.	---	WEARSHOE CHANGE	NTS	
DATE	09.06.17	COPYRIGHT © 2009 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.		